



# TECHNICAL DATA SHEET

## Witcom PC/ABS-AS, based on Polycarbonate / Acrylonitrile-Butadiene-Styrene (PC/ABS)

permanently anti-static

Properties	Test methods	Units	PC/ABS-AS
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### Physical properties

Specific gravity	ISO 1183	g/cm <sup>3</sup>	1,13
Water absorption at saturation, 23 °C	ISO 62	%	-
Humidity absorption, 23 °C/50 % r.h.	ISO 62	%	-
Mould shrinkage (flow direction, 3 mm)	ISO 2577	%	0,4 - 0,8

### Mechanical properties

Tensile strength (max.)	ISO 527	MPa	45
Elongation at break	ISO 527	%	>50
Flexural strength	ISO 178	MPa	55
Flexural modulus	ISO 178	GPa	1,6
IZOD impact strength, notched	ISO 180/1eA	kJ/m <sup>2</sup>	>40
IZOD impact strength, unnotched	ISO 180/1eU	kJ/m <sup>2</sup>	no break

### Thermal properties

Heat distortion temperature (1,81 MPa)	ISO 75	°C	95
Relative temperature index, 3 mm, with impact	UL 746B	°C	60
Coefficient of linear thermal expansion	ISO 11359	K-1·10 <sup>-5</sup>	-

### Flammability

Burning behaviour	ISO 1210	-	HB @ 3,0 mm
UL recognition	UL94	-	-

### Electrical properties

Surface resistivity	ASTM D257	Ω/sq	10 <sup>9</sup> - 10 <sup>11</sup>
Comparative tracking index	IEC 60112	V	-
Glow wire rating, 1,6 mm	IEC 695-2-1	°C	-

### Processing conditions (injection moulding)

Drying conditions (dehumidifying drier)	: 2 - 4 Hours @ 80 - 100 °C
Maximum allowable moisture content	: 0,02 %
Melt temperature	: 250 - 280 °C
Mould temperature	: 50 - 80 °C
Screw speed	: 0,1 - 0,2 m/s
Back pressure	: 0 - 1,0 MPa
Injection pressure	: Keep to a minimum
Injection speed	: Medium ram speed
Hold pressure	: Keep to a minimum

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