



# TECHNICAL DATA SHEET

## Witcom PA12-EC-HI, based on Polyamide 12 (PA12)

conductive, high impact

Properties	Test method	Unit	PA12-EC-HI
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### **Physical properties**

Specific gravity	ISO 1183	g/cm <sup>3</sup>	1,10
Water absorption at saturation, 23 °C	ISO 62	%	1,1
Humidity absorption, 23 °C/50 % RH	ISO 62	%	0,5
Mould shrinkage (flow direction, 3 mm)	ISO 2577	%	1,1 - 1,4

### **Mechanical properties**

Tensile strength (max.)	ISO 527	MPa	45
Elongation at break	ISO 527	%	>25
Flexural strength	ISO 178	MPa	55
Flexural modulus	ISO 178	GPa	1,9
IZOD impact strength, notched	ISO 180/1eA	kJ/m <sup>2</sup>	10,0
IZOD impact strength, unnotched	ISO 180/1eU	kJ/m <sup>2</sup>	no break

### **Thermal properties**

Heat distortion temperature (1,81 MPa)	ISO 75	°C	50
Relative temperature index, 3 mm with impact	UL 746B	°C	-
Coefficient of linear thermal expansion	ISO 11359	K-1·10 <sup>-5</sup>	-

### **Flammability**

Burning behaviour	ISO 1210	-	HB @ 3,0 mm
UL recognition	UL94	-	-

### **Electrical properties**

Surface resistivity	ASTM D257	Ω/sq	10 <sup>3</sup> - 10 <sup>5</sup>
Volume resistivity	ASTM D257	Ω·cm	10 <sup>2</sup> - 10 <sup>4</sup>
Comparative tracking index	IEC 60112	V	-
Glow wire rating, 1,6 mm	IEC 695-2-1	°C	-

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